



$Q = 100$ CFM/linear foot of enclosure plus 100 CFM for part exit and entrance opening.

$Q = 150$ CFM/linear foot of enclosure for machines which handle large parts such as engine blocks and transmission cases, plus 100 CFM for part exit and entrance opening.

Additional air at active machining stations for motors and other energy sources may be required.



TITLE

IN-LINE TRANSFER
MACHINES

FIGURE

VS-45-06

DATE

11-02